<u>Abstract</u>

An abrasion resistant and water resistant fabric is disclosed. The fabric is particularly well suited for use in constructing luggage. The fabric, however, is also well suited for many other applications, such as use in constructing sportswear, outdoor apparel, military apparel, and the like. The fabric is treated with a chemical composition. It has been discovered that the chemical composition greatly enhances the abrasion resistance of the fabric. In one embodiment, the fabric is made from nylon multifilament yarns.